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# Flat Panel Display Arm Assembly Instructions

Model #  
**FPA-8-2006**

The arm ships with 1-100mm VESA plate. If the all four holes of the VESA plate do not line up with the holes on the back of the monitor, you may require a 75mm VESA plate, which is sold separately from FPA-8-2006. Contact Customer Service for more details.

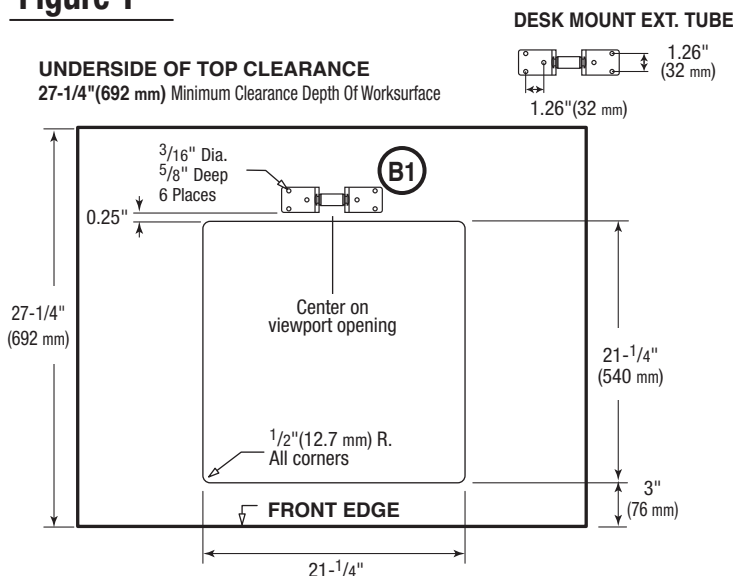
## Step 1.

Cut opening for viewport. (Figure 1).

## Step 2.

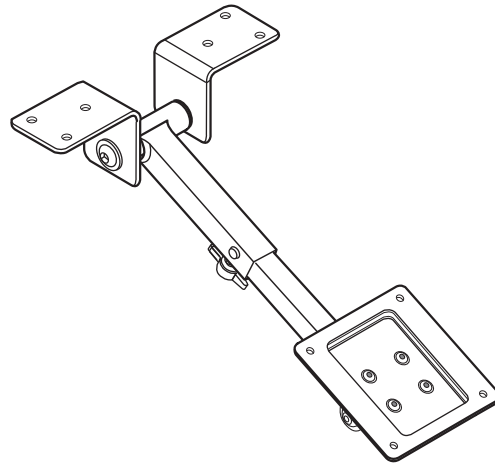
Using hole pattern on **desk mount extension tube** (B1) as a template, locate and drill holes (Figure 1). Note drill size and hole depth!

**Figure 1**



## Flat Panel Display Arm

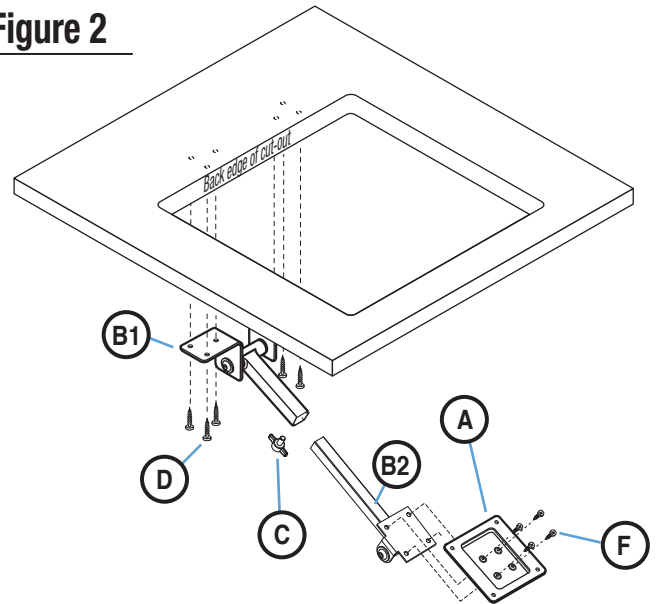
Includes flat panel display arm only.



## Step 3.

Align holes in **desk mount extension tube** (B1) with holes in worksurface (Figure 2). Attach using screws (D).  
Using 4 screws (F), attach **VESA plate** (A) to **Extension tube plate**.  
**WARNING: Removing the set screws or oiling the joints could cause the flat panel display to fall and void the warranty.**

**Figure 2**



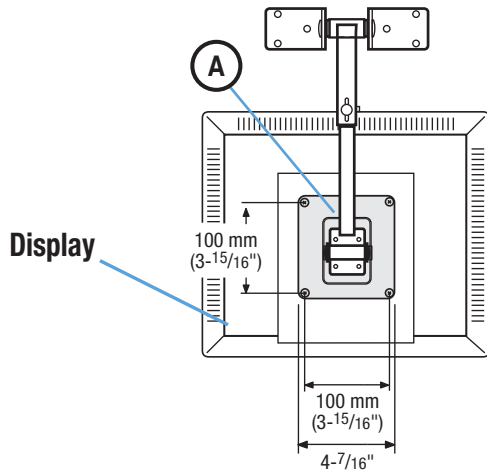
PACKING LIST			
QTY	REF #	ITEM #	DESCRIPTION
1	A	FPA-8-2006	100 mm *VESA plate
1	B1		Desk mount extension tube
1	B2		VESA plate extension tube
1	C	014138	Wing Screw
6	D	31454	Screw, #14 x 3/4"
4	F	91200	Screw, M4-0.7 x 8mm, PHP, Zinc

\*75mm VESA AVAILABLE ON REQUEST

## Step 4. Attach flat panel display to VESA plate

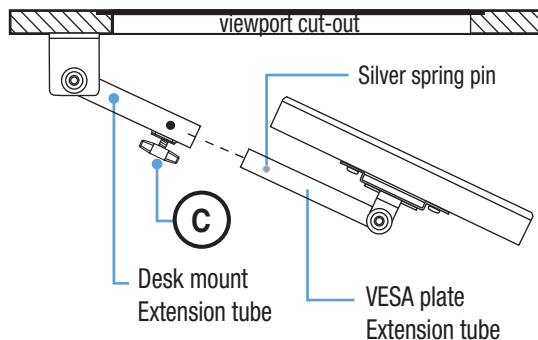
Remove flat panel display base. Attach flat panel display to **VESA plate** (using screws located on the back of your flat panel display, supplied by manufacturer).

**Figure 3**

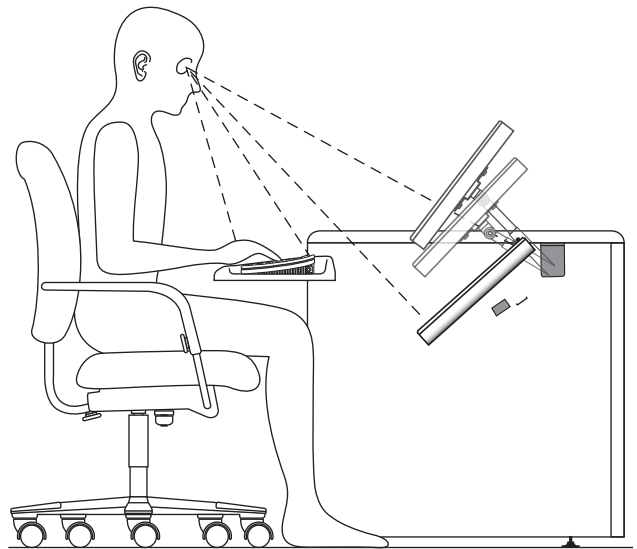


Depress **silver spring pin** on **VESA plate extension tube** and slide it into the **desk mount extension tube**. Tighten **wing nut (C, Figure 4)**. See "Monitor Angle" for adjustment guidance. *When installing some Apple® flat panel displays, a VESA Adapter (Model #50-8-4100) may be necessary. Contact Customer Support for more information.*

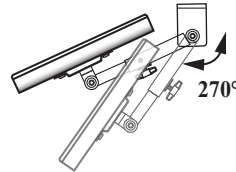
**Figure 4**



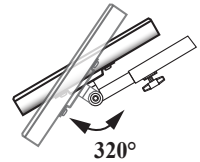
## Monitor angle



### Desk Mount Ext. Tube Adjustment



### VESA Plate Adjustment



1. Locate screen as high as possible without raising glass.
2. Aim screen slightly above user's eyes. (Bottom of screen should be closer to eyes than top of screen.)
3. Preferred location is with top edge of flat panel display at back edge of cut-out.
4. For semi-recessed positions, remove viewport glass and raise flat panel display.